

order 2880

2880



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBH9928
Job Sheet 171769



Sm
5-30

Part No: RBH9928

Job Qty: 10 ea

Part Name: Tab Bender with Plastic Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBH9928 Rev J IPP Rev A 17.11.15 New issue DP Verify DD/IPP Rev B 17.11.20 DWG Rev J DP
Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		3/8/18	0.00	0.00	Start Up Small Fab-4		MLC
110	Small Fab	10 pcs		3/9/18	0.00	1.00	Small Fab		MLC
120	QC	10 pcs		3/9/18	0.00	0.00	QC4		7/17/20
130	Packaging	10 pcs		3/9/18	0.00	0.00	Packaging3		7/17/20
140	QC21-FG	10 Ea		3/9/18	0.00	0.00	QC21		7/17/20

Part Op 110 - Pick RBH9928-1 and RBH9928-2

Descriptions: 130 - Bag and tag

PK001

21 JUN 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBH9928-1	Gage 137	10 Ea (1 ea)	90-Start up Operation	5076038
RBH9928-2	Tab Bender with Plastic Block	10 Ea (1 ea)	90-Start up Operation	5071946

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBH9928-1	10	10	0
	RBH9928-2	10	0	0

Part Specifications

Specifications could not be found.

Plex 2/8/18 11:09 AM Dart.lajeunesse.marie

171774

1202 complete 5-16 13pm

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Descrip _____	DISPOSITION Rework ☐ Scrap ☐	AGAINST DEPARTMENT/PROCESS Water Jet ☐ Prod. Eng. Coord. ☐ /Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐
		MRB (QSI042) Approval _____ Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____

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DART AEROSPACE
 Container No: S078985
 Part: RBH9928
 Job No: 171769
 Serial No/ Batch: S078985
 Revision: J
 Inspector: _____
 Exp Date: 06/07/2018
 Instructions: _____

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER : _____			

Set-up ☐
 BOM/Route ☐
 Broken/Damage/Defect ☐
 Inspection Incomplete/Unqualified ☐
 Contamination ☐
 Countersink ☐
 Cut Too Short ☐
 Instructions Incomplete/Unclear ☐
 Drill Holes ☐

Power Loss/Surge ☐
 Folio/Program ☐
 Grain ☐
 Weld ☐
 Wrong Stock Pulled ☐
 Out of Sequence ☐
 Off-set ☐
 Misabeled ☐
 Fit/Function ☐
 Misaligned/off center ☐

Positioned Wrong ☐
 Outside Dimensions ☐
 Over/Under tolerance ☐
 Part Incorrect ☐
 Part Lost/Missing ☐
 Part Moved ☐
 Drawing ☐
 Finish ☐
 Misread ☐
 Turning Sequence ☐